# Rotary Cutter Blade Bolt Kit

## All Land Pride Rotary Cutter Series

Refer to the opposite side of this publication for a Skid Steer Cutter Blade Bolt Kit.

When you see this symbol, the subsequent instructions and warnings are serious - follow without exception. Your life and the lives of others depend on it!

**IMPORTANT:** Before you begin, read these instructions and check to be sure all parts and tools are accounted for. Please retain these instructions for future reference.

Your Blade Bolt Kit is exclusively designed for your Land Pride Rotary Cutter. Please read these installation instructions and your Rotary Cutter Operator's Manual thoroughly before beginning. Especially read information relating to safety concerns.

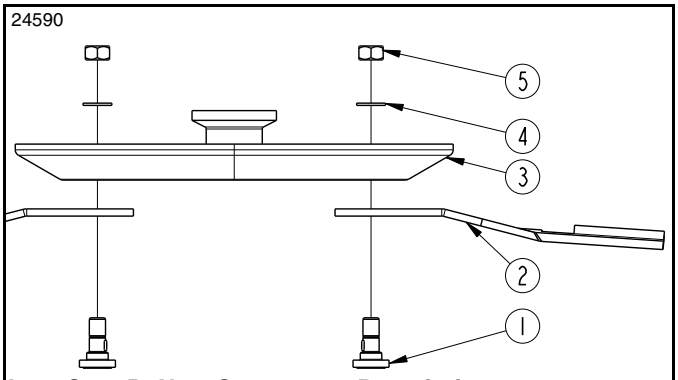
A separate Parts Manual for your Rotary Cutter is available free of charge at www.landpride.com or can be purchased from your local dealer. Have model and serial numbers handy when placing an order.

A detailed listing of parts for this accessory kit is listed below. Use the list as a checklist to inventory parts received. Please contact your local Land Pride dealer for missing hardware.

**Blade Bolt Kits** **Part No's**

**Bolt with .25 (1/4") Key . . . . . 318-586A**

**Bolt with .18" (3/16") Key . . . . . 326-185A**




| Item | Qty | Pt No | Component Description |
|---|---|---|---|
| 1 | 1 | 802-277C | Blade bolt 1 1/8-12 x 3 7/16 w/ .25 key |
| | or | 802-920C | Blade bolt 1 1/8-12 x 3 1/2 w/ .18 key |
| 4 | 1 | 804-147C | Washer flat 1 hard ASTMF436 |
| 5 | 1 | 803-170C | Nut hex top lock 1 1/8-12 plate |
| | 1 | 318-000M | Manual, blade bolt kit |

## DANGER!

*To avoid serious injury or death:*

- *Always disconnect main driveline from your tractor before servicing underside of the cutter deck. The blades can be engaged if the power machine is started resulting in damage to the cutter, bodily injury, and/or death.*
- *Always secure equipment with solid, non-concrete supports before working under it. Never go under equipment supported by concrete blocks or hydraulics. Concrete can break, hydraulic lines can burst, and/or hydraulic controls can be actuated even when power to the hydraulics is off.*

### Tools required:

- Safety Glasses
- Work Gloves
- Flat Tip Screwdriver
- Used 1 1/8"-12 Nut
- 1 11/16" Socket
- 10" Socket Extension
- Torque Wrench (450 ft. lbs. Capacity)

1. Align dishpan blade bolt hole with access hole in deck.
2. Place tractor gear selector in park and/or set brakes, shut engine off and remove ignition key.
3. Disconnect main driveline from tractor PTO and secure cutter deck in the up position with solid supports before servicing underside of cutter.

**IMPORTANT:** Replacement blades should be ordered in pairs. Order only genuine Land Pride blades. Other blades may not meet specifications.

**IMPORTANT:** Both blades should weigh the same with not more than 1 1/2 oz. difference.

**IMPORTANT:** Refer to your Operator's Manual or deck decal for direction of blade rotation to ensure correct blade placement. Cutter blades must be installed with cutting edge leading in rotation**.**

**IMPORTANT:** Locknuts can loose their ability to lock properly once removed. **Always use new locknuts provided with kit.**

4. **Install Blade:** Insert blade bolt (#1) through blade (#2), dish pan (#3) and flat washer (#4). Secure blade with a new 1 1/8"-12 nut (#5). Torque nut to 450 ft. lbs**.**


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Printed 5/9/24

# Skid Cutter Blade Bolt Kit

## All Skid Cutter Series 25/40

Refer to the opposite side of this publication for a Rotary Cutter Blade Bolt Kit.

When you see this symbol, the subsequent instructions and warnings are serious - follow without exception. Your life and the lives of others depend on it!

**IMPORTANT:** Before you begin, read these instructions and check to be sure all parts and tools are accounted. Please retain these instructions for future reference.

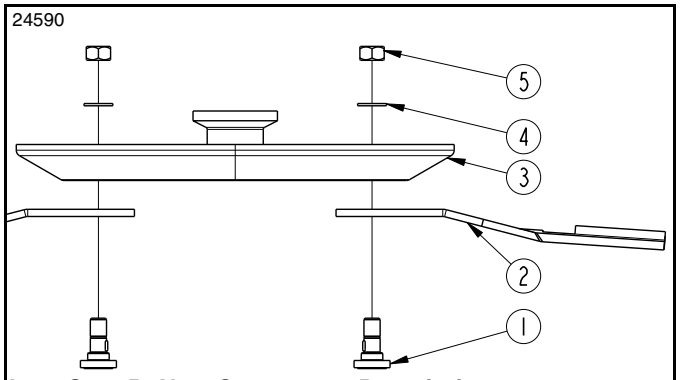
Your Blade Bolt Kit is exclusively designed for your Kubota Skid Cutter. Please read these installation instructions and your Skid Cutter Operator's Manual thoroughly before beginning. Especially read information relating to safety concerns.

A separate Parts Manual for your Skid Cutter is available free of charge at www.landpride.com or can be purchased from your local dealer. Have model and serial numbers handy when placing an order.

A detailed listing of parts for this accessory kit is listed below. Use the list as a checklist to inventory parts received. Please contact your local Kubota dealer for missing hardware.

**Blade Bolt Kit** **Part No's**

**Bolt with .25 (1/4") Key . . . . . 318-586A**




| Item | Qty | Pt No | Component Description |
|---|---|---|---|
| 1 | 1 | 802-277C | Blade bolt 1 1/8-12 x 3 7/16 w/ .25 key |
| 4 | 1 | 804-147C | Washer flat 1 hard ASTMF436 |
| 5 | 1 | 803-170C | Nut hex top lock 1 1/8-12 plate |
| | 1 | 318-000M | Manual, blade bolt kit |

## DANGER!

*To avoid serious injury or death:*

- *Always disconnect quick disconnect couplers from your skid steer before servicing underside of the cutter deck. The blades can be engaged if the power machine is started resulting in damage to the cutter, bodily injury, and/or death.*
- *Always secure equipment with solid, non-concrete supports before working under it. Never go under equipment supported by concrete blocks or hydraulics. Concrete can break, hydraulic lines can burst, and/or hydraulic controls can be actuated even when power to the hydraulics is off.*

### Tools required:

- Safety Glasses
- Work Gloves
- Flat Tip Screwdriver
- Used 1 1/8"-12 Nut
- 1 11/16" Socket
- 10" Socket Extension
- Torque Wrench (450 ft. lbs. Capacity)

1. Align dishpan blade bolt hole with access hole in deck.
2. Place skid steer in park, shut engine off and remove ignition key.
3. Disconnect quick disconnect couplers from the skid steer and secure cutter deck in the up position with solid supports before servicing underside of cutter.

**IMPORTANT:** Replacement blades should be ordered in pairs. Order only genuine Kubota blades. Other blades may not meet specifications.

**IMPORTANT:** Both blades should weigh the same with not more than 1 1/2 oz. difference.

**IMPORTANT:** Refer to your Operator's Manual or deck decal for direction of blade rotation to ensure correct blade placement. Cutter blades must be installed with cutting edge leading in rotation**.**

**IMPORTANT:** Locknuts can loose their ability to lock properly once removed. **Always use new locknuts provided with kit.**

4. **Install Blade:** Insert blade bolt (#1) through blade (#2), dish pan (#3) and flat washer (#4). Secure blade with a new 1 1/8"-12 nut (#5). Torque nut to 450 ft. lbs**.**


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